

Polishing Instructions.

Whilst Duroclass fully moulded Mineral Composite vanity tops are very hard wearing, sometimes accidents may occur resulting in a mark or scratch.

So long as this mark is not through the Mineral Composite layer (white or ivory) to show the backup resin (a green/grey colour), it should be able to be polished back to original condition.

All sanding with our 3M Dry Sanding Disks is completed dry - no water is required.

There are equivalent wet sanding systems such as "Wet & Dry" paper that will achieve the same results.

STEP 1.

Remove the mark/scratch by sanding the mark until it is removed. Ensure when sanding that the area is faired not 'point' sanded to create a dent. Select the finest grade that removes the scratch in a timely fashion. A 600 grit should remove most marks and light scratches. A courser grade (i.e. 400) may be required to remove deeper scratches.

STEP 2.

Once the mark/scratch has been removed, the top needs to be returned to it's original finish. To do this the area must be sanded by working consecutively through a series of finer grit sanding disks, finishing with the final 3 - 600, 800 and 1500.

Ensure that between each grit of paper, the area being sanded and the sanding disk are perfectly clean. Any random dust particle is likely to be bigger than the grit of the paper, and will cut scratches back into the top.

STEP 3.

Once the top has been sanded with the 1500 grade, it is then buffed with the "blue" polishing pad. This pad is used wet, and again, both surfaces must be perfectly clean.

STEP 4:

The final step is to polish the top with a No.1 grade car polish/marine polish/Brasso to return the gloss to the product.

The product should now be returned to its original condition. If sanding marks are still visible, they have probably been caused from random grit being left on the surface or sanding paper between grades. Start the process again from a minimum of 800 grit then 1500, blue pad, polish ensuring all surfaces are perfectly clean.